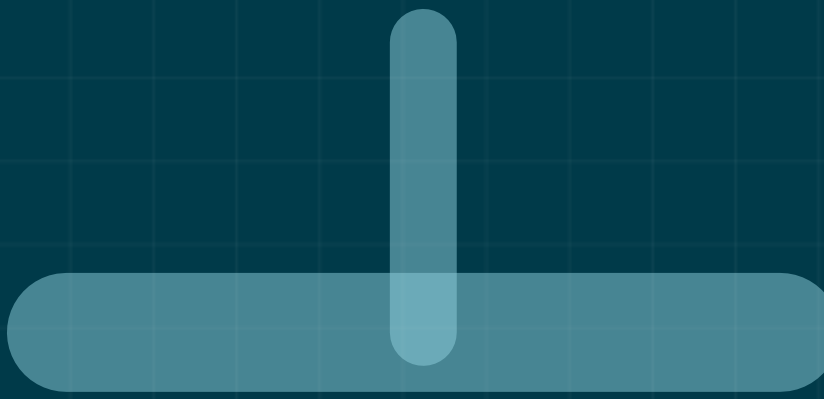
PRODUCT DATA SHEET

CARBON STEEL · SEAMLESS FITTINGS · 08

Reducing Tees

Seamless butt-weld tees with a reduced-size branch outlet — for 90° take-offs smaller than the run — to ASME B16.9 & EN 10253-2 / DIN 2615.

REDUCING | BRANCH | BW



1″–24″ run · DN25–600	Run × Branch reduced	SCH 10–XXS each end	A234 WPB + WPL6 LT
RUN SIZE	CONFIGURATION	SCHEDULE	CORE GRADE

Reducing Tees

— 01 / SPECIFICATION

SEAMLESS CONSTRUCTION

Butt-Weld Range SMLS

Run size	NPS 1”–24” · DN25–600
Configuration	Run × reduced branch (e.g. 6×4)
Schedule	SCH 10 – XXS (per run & branch)
Ends	Butt-weld, bevel 30°

Manufacture & Standards INFO

Process	Cold forming, seamless
Standards	ASME B16.9
European	EN 10253-2 · DIN 2615
Note	State run & branch separately

APPLICATIONS

- Branch take-offs on process mains
- Distribution & utility manifolds
- Oil, gas & petrochemical
- Water & wastewater networks
- Industrial plant piping



Reducing Tees — schematic (not to scale)

MATERIAL GRADES

Standard	Grades
ASME B16.9 / A234	WPA · WPB
EN 10253-2	P235 · P265 · S235 · S265
DIN 2615	St35.8 · St37 · St44

HOW TO ORDER

1 · Product	Reducing tee
2 · Run × branch	e.g. 12”×8”
3 · Schedule	state each end
4 · Grade	ASTM A234 WPB
5 · Ends	bevel 30°
6 · Cert	EN 10204 3.1

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REDUCING TEE · 12”×12”×8”
ASME B16.9 · SCH 40
ASTM A234 WPB
Butt-weld bevel
MTC EN 10204 3.1
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STANDARDS & SURFACE

ASME B16.9 | EN 10253-2 | ASTM A234 WPA/WPB | DIN 2615 | EN ISO 6761 | EN 10204 3.1 | ISO 9001:2015

Surface: oil / galvanized / sandblasted / bare