

CARBON STEEL · SEAMLESS FITTINGS · 08

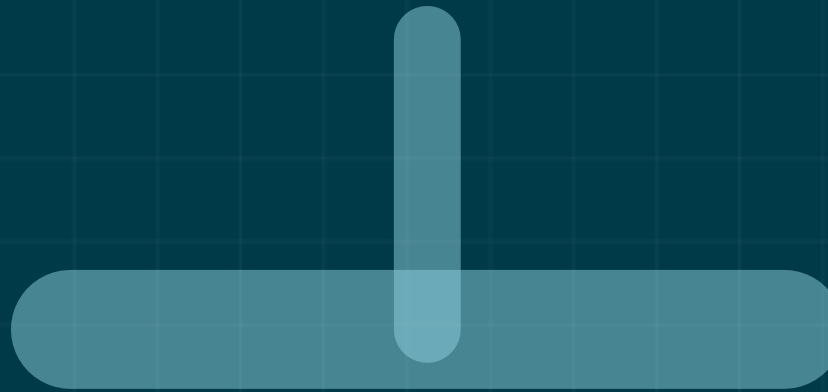
Reducing Tees

Seamless butt-weld tees with a reduced-size branch outlet — for 90° take-offs smaller than the run — to ASME B16.9 & EN 10253-2 / DIN 2615.

REDUCING

BRANCH

BW


1"–24"

run · DN25–600

RUN SIZE

Run × Branch

reduced

CONFIGURATION

SCH 10–XXS

each end

SCHEDULE

A234 WPB

+ WPL6 LT

CORE GRADE

Reducing Tees

- 01 / SPECIFICATION

SEAMLESS CONSTRUCTION

Butt-Weld Range

SMLS

Run size	NPS 1"–24" · DN25–600
Configuration	Run × reduced branch (e.g. 6×4)
Schedule	SCH 10 – XXS (per run & branch)
Ends	Butt-weld, bevel 30°

Manufacture & Standards

INFO

Process	Cold forming, seamless
Standards	ASME B16.9
European	EN 10253-2 · DIN 2615
Note	State run & branch separately

APPLICATIONS

- ◆ Branch take-offs on process mains
- ◆ Distribution & utility manifolds
- ◆ Oil, gas & petrochemical
- ◆ Water & wastewater networks
- ◆ Industrial plant piping



Reducing Tees — schematic (not to scale)

MATERIAL GRADES

Standard	Grades
ASME B16.9 / A234	WPA · WPB
EN 10253-2	P235 · P265 · S235 · S265
DIN 2615	St35.8 · St37 · St44

HOW TO ORDER

1 · Product	Reducing tee
2 · Run × branch	e.g. 12"×8"
3 · Schedule	state each end
4 · Grade	ASTM A234 WPB
5 · Ends	bevel 30°
6 · Cert	EN 10204 3.1

REDUCING TEE · 12"×12"×8"
ASME B16.9 · SCH 40
ASTM A234 WPB
Butt-weld bevel
MTC EN 10204 3.1

STANDARDS & SURFACE

ASME B16.9

EN 10253-2

ASTM A234 WPA/WPB

DIN 2615

EN ISO 6761

EN 10204 3.1

ISO 9001:2015

Surface: oil / galvanized / sandblasted / bare